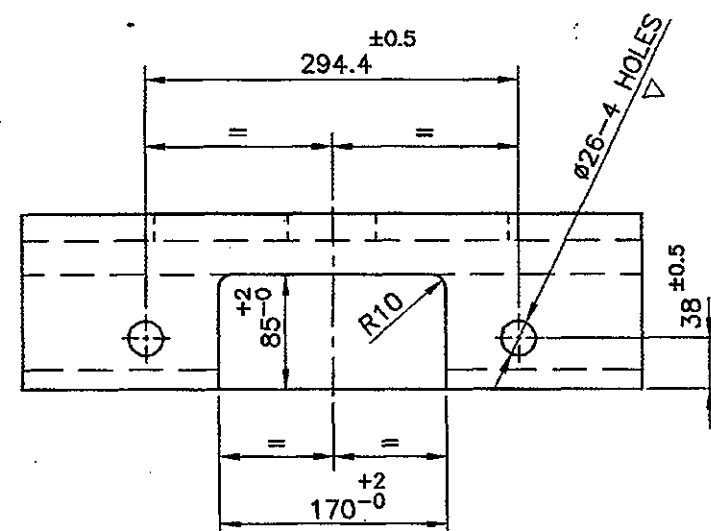
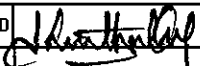
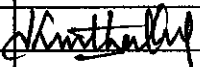







NOTE:

1. FOR OPEN TOLERANCES REFER DRG NO. ICF/STD-9-0-001.
2. FINISHED COMPONENT SHALL BE THOROUGHLY CLEANED AND APPLIED WITH TWO COATS OF RED OXIDE ZINC CHROMATE PRIMER TO IS:2074-92 TO A DFT OF MINIMUM 35 MICRONS WITH SMOOTH & MATT FINISH.



1	1	CHANNEL 465 x 466 x 20mm Thk. IS:2062-2006, E 250 Cu C									
ITEM REF.	QTY.	PART/STOCK No.	DESCRIPTION								
PRODUCT											
MEMU 3-Phase / DMC											
APPROVED		25/4/19				MATERIAL					
CHECKED							SCALE				
DRAWN		25/4/19	849	849-83011	1		1:12				
TRACED			MODEL	NEXT ASSEMBLY	QTY.	REF. DRG.					
STANDARDS			MATERIAL CODE						Wt.(Kg)	SHEET	ALT
BEML LIMITED			TITLE					-	1 OF 1		
 PRODUCT DESIGN BANGALORE COMPLEX			CHANNEL			DRG No.		849-83021			

\triangle^x				SURFACE ROUGHNESS	GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
\triangle^x					VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.02
\triangle^x					SYMBOL	~	▽	▽▽	▽▽▽	▽▽▽▽							
\triangle^x					1. DIMENSIONAL TOLERANCES FOR SHEET -METAL AND WELDED STRUCTURE REF. RD-227						3. SURFACE PROTECTION UNLESS OTHER- WISE SPECIFIED. REF. RD-244						
\triangle^x				2. QUALITY OF WELD JOINTS REF. RD-230						4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)							
\triangle^x				MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0	6	30	120	315	1000	2000	4000				
					TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3				
REVISION	DATE	CHANGE	APP./BY														